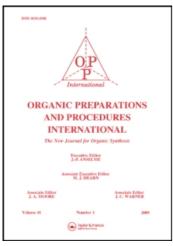
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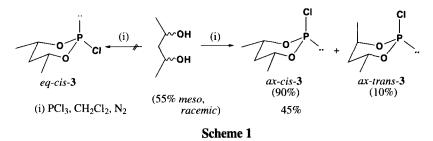
AN ALTERNATIVE STRATEGY FOR THE PURIFICATION OF meso-2,4-PENTANEDIOL

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meso-2,4-Pentanediol is a useful reagent for the synthesis of conformationally locked organic heterocycles.¹ It has also been used as a model system for spectroscopic and chemical studies relating to polymers.² Its conversion to dihalides³ led to the development of new organometallic compounds⁴ and to new insights on the stereochemistry of substitution reactions.⁵

Among several routes available for its synthesis⁶ the most efficient method⁷ is that reported by Pritchard and Vollmer,⁸ who separated a mixture of *racemic* and *meso* isomers (*ca.* 50:50), obtained by reduction of 2,4-pentanedione with sodium borohydride, through the formation of cyclic sulfite esters. Although the conversion of the isomeric pentanediols (1) to the cyclic sulfites (2) with thionyl chloride is straightforward,^{8,9} the fractionational distillation is not simple, since the boiling points of the isomers are close (*cis*-2: lit.⁸ bp. 72°/12 mmHg, lit.^{1a} bp. 74°/12 mmHg; *trans*-2: lit.⁸ bp. 82°/12 mmHg, lit.^{1a} 80-82°/12 mmHg), making separation of the sulfite *cis*-2 from the mixture tedious when using a spinning band column and difficult to achieve even with a column packed with glass helices.¹⁰ We now report an alternative route for purification of *meso*-2,4-pentanediol from a *racemic*- and *meso*-mixture based on the stereoselective formation of phosphorochloridite *ax-cis*-3 (Scheme 1) followed by its saponification. The reaction conditions were systematically varied in order to determine the highest ratio of *ax-cis*-3:*ax-trans*-3.



The reaction between pure *meso*-pentanediol or racemic pentanediols with phosphorus trichloride has been reported by Verkade¹¹ and Mikolajczyk,¹² respectively. Both procedures include

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the use of a base such as pyridine or triethylamine (TEA) to favor the reaction. However, the presence of a base is not neccesary in order to obtain the phosphorochloridites.¹³ The reaction of the mixture of *meso*-and *rac*-pentanediols 1 (55:45) with phosphorus trichloride, showed (by ³¹P NMR analysis of the crude material) that the process was stereoselective, inasmuch as the phosphorochloridite *ax-cis-3* was obtained in 90% yield and the phosphorochloridite *ax-trans-3* in only 10% yield; *eq-cis-3* was not detected, being thermodynamically less stable than *ax-cis-3*, presumably due to stereoelectronic effects. Therefore, the equatorial isomers are normally not observed in the reaction of conformation-ally locked diols with phosphorus trichloride.¹⁴

Based upon the successful preparation of *ax-trans-3* from *rac-2*,4-pentanediol and phosphorus trichloride in the presence of TEA,¹² one might expect that the reaction of the *meso-* and racemic-mixture of diols with phosphorus trichloride to be non-stereoselective. Thus, our results are both surprising and gratifying since this approach led to a reliable method for the purification of the *meso-2*,4-pentanediol after saponification of the phosphorochloridite *ax-cis-3* (90%) so formed.

The phosphorochloridites *ax-cis-***3** and *ax-trans-***3**, the bp. of which differ only slightly [*ax-cis-***3**: lit.¹¹ bp. 72-73°/12 mmHg, *ax-cis-***3**:*ax-trans-***3** (50:50 mixture): lit.¹¹ bp. 77-79°/12 mmHg; this work: *ax-cis-***3**:*ax-trans-***3** (90:10 mixture) 30-32°/0.3 mmHg], form a constant boiling mixture which prevents further separation by distillation.¹⁵

The reaction between the mixture of *meso-* and *rac-*pentanediols 1 and phosphorus trichloride was carried out at several temperatures and reaction times. The ratios of the phosphorochloridites *ax-cis-*3 and *ax-trans-*3 determined by ³¹P NMR analyses of the crude material are summarized in Table 1. In general, the stereoselectivity changed with temperature, so that an increase in the formation of the *ax-cis-*3 stereoisomer was observed as the temperature was increased. On the other hand, the ratio of *cis:trans* of the phosphorochloridites remained nearly unchanged over longer periods.

The phosphorochloridites are sensitive to acidic conditions and also to moisture so that, in the experiments conducted at 0° or 30° for 3 hrs (Table 1), only the isomeric 2-hydro-2-oxo-4,6-dimethyl-1,3,2 λ^5 -dioxaphosphorinanes 4¹⁶ were obtained as products. Remarkably, it was observed that the stereoselectivity *cis/trans* of the phosphorochloridites-3 was increased with the increment of the by-products 4 suggesting that it is the selective decomposition of the phosphorochloridite *ax-trans*-3 in the acidic medium¹⁷ which is an important factor contributing to the diastereoselectivity in this reaction.

Finally, in order to assess the reproducibility of the method, several experiments were conducted at 0° for 5 min. The results suggest that the phosphorochloridite *ax-cis-3* is formed with a stereoselectivity of 90% ± 2 .

EXPERIMENTAL SECTION

¹H NMR and ¹³C NMR spectra at 270 and 67.5 MHz, respectively were recorded on a Jeol GSX-270 spectrometer and were obtained for $CDCl_3$ solutions. Chemical shifts (δ) are referenced to internal $(CH_3)_4$ Si. ³¹P NMR spectra were recorded at 109.25 MHz in $CDCl_3$ on the Jeol GSX-270 spectrom-

eter and are reported in ppm downfield (+) from external 85% H₃PO₄. The mass spectrometry analysis was obtained on a Hewlett Packard 5989A spectrometer.

	e, + pentanec	nor to r Cl ₃				
Temp. (°C)	Time (hrs)	Diol-1 ^a meso/rac (1.2/1)	PCl ₃ ^a	CH ₂ Cl ₂ ^a	ax-cis- 3 ^b	ax-trans-3 ^b
-78	0.08	1.0	1.0	1.7	71	29
-78	0.5	1.0	1.0	2.8	73	27
-78	12.0	1.0	1.0	2.8	70	30
-78	15.0	1.0	1.0	2.8	73	27
-78	20.0	1.0	1.0	2.0	74	26
-20	0.08	1.0	1.0	2.0	78	22
0	0.08	1.0	1.0	3.5	93	7
0	0.33	1.0	1.0	2.0	84	16
0	3.0	1.0	1.0	2.0	с	с
30	0.33	1.0	1.0	2.0	81	19
30	3.0	1.0	1.0	2.0	с	с

Table 1.Effect of the Temperature and Time on the Ratio of ax-cis-3:ax-trans-3 from Addition of
2,4-pentanediol to PCl3

a) In equivalents. b) The percentages were determined by ³¹P NMR spectroscopy of the crude material. c) Only compounds 4 were observed (see text).

meso- and *rac-2,4-Pentanediols* obtained as a mixture $(55:45)^{18}$ from acetylacetone and sodium borohydride.

2-Chloro-4,6-dimethyl-1,3,2-λ³-dioxaphosphorinanes (3).- In a three-necked 250-mL flask, fitted with a dropping funnel, a drying tube connected to an open flask containing an aqueous sodium hydroxide (75%) solution and a magnetic stirrer, were placed 16 mL of dry methylene chloride under nitrogen and 7.1 mL of phosphorus trichloride (81.6 mmol). The solution was stirred at 0° and 8.5 g (81.6 mmol) of a mixture of *meso*- and *rac*-pentanediols (55:45) was added dropwise over 5 min. The hydrogen chloride, which was evolved copiously, was allowed to bubble into the sodium hydroxide solution. The solution was concentrated at 65° on a rotary evaporator to afford an oil in a quantitative yield. The product was distilled under vacuum at bp. 30-32°/0.3 mm Hg to give 7.3 g (87%, based on the amount of *meso* diol) of a mixture of isomers *axial-cis/ax-trans* of around 90:10 composition. *Axial-cis*-**3**: ¹H NMR: δ 1.29 (d, J = 5.9 Hz, 6 H), 1.78 (m, J = 14.5 Hz, 1 H) 1.8 (m, 1 H), 4.76 (m, J = 5.9, 2 H); ¹³C NMR: δ 22.21 (d, J_{CP} = 2.2 Hz, 2 C), 42.28 (d, J_{CP} = 3.3 Hz), 69.36 (d, J_{CP} = 3.3 Hz); ³¹P NMR: δ 148.68 (s). *ax-trans*-**3**: ³¹P NMR: δ 150.37 (s).

Saponification of 1,3,2-\lambda^3-dioxaphosphorinanes (3).- A 250 mL round-bottomed flask, equipped with a magnetic stirrer was charged with 7.26 g (43 mmol) of the distilled phosphorochloridites **3** obtained as described above. The flask was cooled to 0° in an ice-water bath and 10 mL of a solution of sodium hydroxide (12.9 M) was added cautiously (vigorous reaction) by syringe over a period of 5

min. to the stirred solution. The reaction mixture was stirred overnight at ambient temperature and the water was removed by vacuum distillation $(20^{\circ}/2.0 \text{ mmHg})$. Then, 40 mL of dichloromethane were added to the residue. The solution was dried over anhydrous sodium sulfate, filtered and concentrated by use of a rotary evaporator to give 3.77 g (84%, based on *ax-cis-3* compound) of *meso/rac-pentane-diols* [*ca.* 90:10 composition after distillation in the kugelrohr (63°/3.5 mmHg)].

*meso-***2**,**4-Pentanediol** (1).- The cyclic phosphorochloridite-saponification protocol was repeated on 4 g (38.4 mmol) of the diastereomerically enriched mixture (90:10) of *meso-* and *rac-*pentanediols obtained as described above. A sample of 0.86 g (23% overall yield based on the *meso* diol) of *meso-* 2,4-pentanediol in high diastereomeric purity (98%) was obtained by distillation. ¹H NMR: δ 1.13 (d, J = 6.2 Hz, 6 H), 1.41 (dd, J = 14.5, 9.2 Hz, 1 H) 1.5 (dd, J = 14.5, 9.2 Hz, 1 H), 3.98 (m, 2 H); ¹³C NMR: δ 24.04 (s), 46.28 (s), 68.84 (s); MS: *m/z* 105 (M⁺ + 1), 87 (M⁺ - 17), 71 (M⁺ - 33), 45 (M⁺ - 59), 15 (M⁺ - 89).

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